



Dart Aerospace Ltd.
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RBW109-3130-53-113
Job Sheet 196744



Part No: RBW109-3130-53-113

Job Qty: 1 pcs

Part Name: Base Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 8/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW109-3130-53-113 Rev A IPP Rev. A 19.04.30 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S208293



Part: RBW109-3130-53-113

Job No: 196744

Serial No/Batch: S208293

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 06/23/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	8/20/19		0.00	0.20	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	8/20/19		0.00	0.00	QC 5 - 10		DAS 40 AUG 23 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							120	Packaging 3-1 - Stock - B4B	
Packaging 3 - 2 - B4B									
Packaging 3 - 3 - B4B									
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
Packaging 3 - 6 - B4B									
Packaging 3 - 7 - B4B									
Packaging 3 - 8 - B4B									
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
130	QC 21 - FG	1 pcs	8/20/19		0.00	0.00	QC 21 - FG - 21		DAS 70 AUG 26 2019 9-89
							QC 21 - FG - 70		
							QC 21 - SA - 53		
Part Op 100 - Assemble as per DWG. Descriptions:									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
RBW109-3130-53-113-1	Base	1 pcs (1 ea)	100-Small Fab - 1	5200892					
RBW109-3130-53-113-3	Pin	2 pcs (2 ea)	100-Small Fab - 1	5103982					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	RBW109-3130-53-113-1	1	0	0					
	RBW109-3130-53-113-3	2	0	0					

Part Specifications

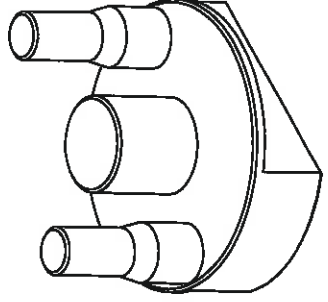
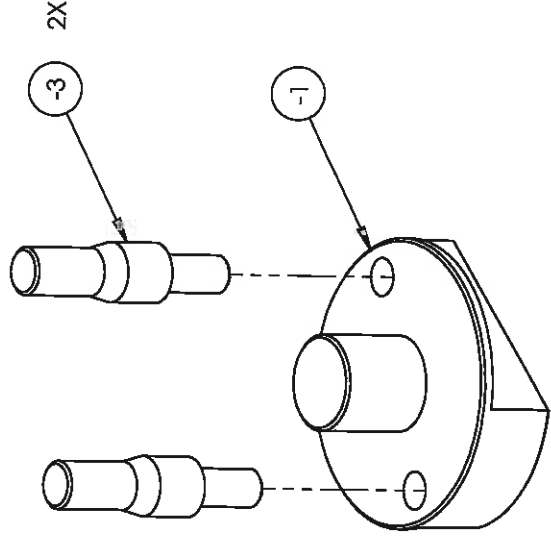
Specifications could not be found.

Plex 6/26/19 1:41 PM dart.leclair.mathieu

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REVISIONS

REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	BROKE OUT FROM KIT RBW109-3130-53-113, -1 ADDED MISSING DIM 2.75, CHD ENGRAVE NOTE WAS ENGRAVE "ASSY" T/N, RBW109-3130-53-113 IS ENGRAVE T/N, 3/N, MADE IN USA, ADDED FINISH, -3 ADDED FINISH.	6/24/2013	BIM	GE



NOTES:
1. REF. AGUSTA T/N: 109-3130-53-113.
2. PART OF KIT RBW109-3130-53-111.

RED BARN MACHINE						
BASE ASSY						
TITLE						
DRAWING NO. RBW109-3130-53-113						
DRAWN BY: GILBERT						
APPROVED: <i>D. Well</i>						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						
.XXX ± .005 FRACTIONS ± 1/32						
.XX ± .01 ANGLES ± 1°						
.X ± .1						
1. BREAK ALL SHARP EDGES .015 X 45°						
2. DIMENSIONAL LIMITS APPLY AFTER FINISHING						
USED ON MODEL AWT09C, AWT09K2, & AWT09E						
SCALE 1:3						
DATE 11/15/2011						
SHEET 1 OF 3						

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
1	1		-1		BASE	6061	Ø4-7/8 X 3-1/8	2
2	2		-3		PIN	1018	Ø1 X 4-1/8	3